

Automatic CNC Measurement Systems

	Travel	mm
MVP 200	X axis	200
	Y axis	150
	Z axis	150
MVP 250	X axis	300
	Y axis	150
	Z axis	150
MVP 300	X axis	300
	Y axis	300
	Z axis	150

SmartScope performance in a powerful CNC video metrology system

SmartScope® MVP from OGP® is the cost-effective way of getting the benefits of completely automatic video-based inspection and measurement. All MVP models include:

- Intuitive metrology software. Automated SmartScope MVP systems use full-featured Measure-X® metrology software, with ample functions for general purpose dimensional measurement and a powerful, yet easyto-use interface.
- **Precision zoom optics.** SmartScope MVP includes a precise 6.5 to 1 motorized zoom lens that keeps images in focus and on-axis throughout the zoom range. Optional lens attachments expand the magnification range – a low cost way to increase system versatility. The high-resolution digital color camera provides high contrast, true-color images.
- **Structural integrity.** Each SmartScope MVP features joystick-controlled precision mechanical bearing motorized XYZ stages (microstepper motors for XY, DC servo for Z), with 0.5 μm linear scales mounted to a metrologically stable granite base and column.
- Illumination flexibility. SmartScope MVP systems provide illumination flexibility with LED profile light, LED coaxial surface light, and the patented full-LED SmartRing™ light.
- Multisensor capability. Add true multisensor versatility by choosing the optional touch probe or $\mathsf{DRS^{TM}}$ laser to measure difficult-to-image or otherwise inaccessible features.









Technical Specifications

Standard Optional 5000 Stage travel (XYZ): 200 x 150 x 150 mm Stage travel (XYZ): 300 x 150 x 150 mm **Stage travel (XYZ):** 300 x 300 x 150 mm Measuring unit dimensions (approx LWH): 55 x 56 x 85 cm, 113 kg Measuring unit dimensions (approx LWH): 55 x 71 x 85 cm, 115 kg Measuring unit dimensions (approx LWH): 82 x 71 x 85 cm, 140 kg XYZ scale resolution: 0.5 µm **Motor drives:** X,Y microstepper; Z DC servo; with joystick control (X,Y,Z,zoom) Worktable: Hardcoat anodized with removable stage glass, 14 kg load capacity Zoom lens: 6.5:1, motorized Accessories: 0.5x, 0.75x, 1.5x, and 2.0x lens attachments; 0.67x and 2.0x adapter tubes Camera: High resolution color CCD with 768 x 494 pixel array Illumination: LED profile light (collimated, green), LED coaxial surface (white), patented[†] 7 sector/6 ring SmartRing™ LED (white) Image processing: 256 level grayscale processing with 10:1 sub-pixel resolution Multisensor options: Touch probe and change rack, off-axis DRS™ laser **Power requirements:** 115/230 vac, ± 5%, 50/60 Hz, 1 φ, 300 W Rated environment: Temperature between 18 and 22° C, stable to \pm 1° C; 30-80% humidity (non-condensing); vibration < 0.001g below 15 Hz Operating environment, safe operation: 15-30° C Metrology software: OGP Measure-X® OGP MeasureMind® 3D MultiSensor Computer: Minimum configuration Dual Core processor @ 1.8 GHz, 1.0 GB RAM, 80 GB hard drive, 1.44 MB floppy drive, DVD-RW drive, parallel, serial, and USB 2.0 ports, on board 10/100 LAN Computer accessory package: Single or dual 22" flat panel LCD monitor(s), keyboard, 3-button mouse (or user supplied) Operating system: Microsoft® Windows™ XP Professional Software: SmartReport® powered by QC-Calc™, MeasureFit® Plus, MeasureMenu™ $Where \ L=measuring \ length \ in \ mm. \ Applies \ to \ thermally \ stable \ system \ in \ rated \ environment. \ All \ optical \ accuracy \ specifications \ at \ maximum \ zoom \ lens \ setting.$ **XY area accuracy:** $E_2 = (2.5 + 4L/1000) \mu m^*$ **XY area accuracy:** $E_{2} = (3.0 + 6L/1000) \mu m^{*}$ **Z linear accuracy:** $E_1 = (4.0 + 8L/1000) \mu m^{**}$ **Z linear accuracy:** $E_1 = (2.5 + 5L/1000) \mu m^{**}$ (with optional TP-20 or -200 touch probe, or DRS-300 or -500 laser)

Warranty: One vear

Accessories: Fixtures, calibration artifacts, rotary indexers



Multisensor Measurements for Manufacturing Professionals

Internet: www.ogpnet.com • intl-sales@ogpnet.com

World Headquarters and Technology Center: 850 Hudson Avenue • Rochester, NY 14621 USA • Tel 585.544.0400 • Fax 585.544.8092

OGP Shanghai Co, Ltd: 17 Lane 593 • East Jin An Rd • Pu Dong New District • Shanghai, China 201204 • Tel 86.21.5045.8383/8989 • Fax 86.21.6845.8800

OGP Messtechnik GmbH: Nassaustr. 11 • 65719 Hofheim-Wallau, Germany • Tel 49.6122.9968.0 • Fax 49.6122.9968.20

Optical Gaging (S) Pte Ltd: 21 Tannery Road, 347733 Singapore • Tel 65.67.41.8880 • Fax 65.68.46.8998

Patent Number 5,690,417

^{*}With evenly distributed 10 kg load in the standard measuring plane. Depending on load distribution, accuracy at maximum rated load may be less than standard accuracy. XY axis artifact: QVI 25 intersection grid reticle in the standard measuring plane. The standard measuring plane is defined as a plane that is 25 mm above the worktable.

^{**}Z axis artifact: QVI step gage or master gage blocks